BENCHMARK FOAM INC.

Quick response is our guarantee.

Phone: 605-886-8084
Toll Free: 800-658-3444
Fax: 605-886-8099

401 Pheasant Ridge Drive
Watertown, SD 57201
www.BenchmarkFoam.com

Superior Foam Packaging Solutions

Custom EPS packaging and fabricated materials

QUALITY AND SERVICE
GUARANTEE
ON-TIME GUARANTEE

Quality

We adhere to the strictest industry standards for each phase of our organization: raw materials, manufacturing processes and finished products. If industry standards are not good enough, we create our own.
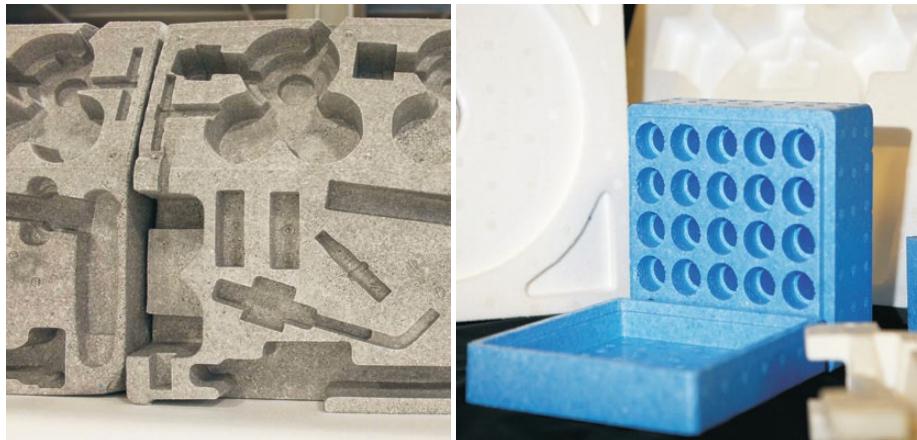
Benchmark Foam offers a full spectrum of quality foam packaging solutions. From molded and fabricated packaging to flexible foams, wraps and packing peanuts our extensive variety of packaging options are manufactured with rigorous standards, state-of-the-art processes and unmatched service. When you choose Benchmark Foam, you receive superior packaging from a Midwestern manufacturer with the only On-Time Guarantee in the industry.

On-Time Guarantee

We know your business depends on our product arriving on time. Our service response is so dependable we back it with our On-Time Guarantee.

Your product will be shipped and arrive on the agreed-to arrival date or we will discount your invoice 10 percent.

We work to accommodate customer needs, giving you confidence when you place an order, even if it needs to be rushed. And we do not have truckload quotas, so no matter how large or small, your order will ship on time.

Why Choose Benchmark Foam?

Packaging Specialists
We provide tailored solutions for any application (large or small, fragile or heavy-duty) making sure your product arrives in perfect condition.

Quality Commitment
We adhere to strict industry standards for raw materials, manufacturing, and final product performance, ensuring strength, durability and protection.

Customized Solutions
With decades of expertise, we innovate shape-molded and custom-fabricated designs for EPS, EPE, EPP, and Arcel® foams. Our CNC hot-wire cutting produces precise packaging solutions.

Environmental Responsibility
• No CFCs/HFCs in our foam production.
• EPS recycling program for customers.
• Biodegradable starch peanuts for sustainable disposal

MADE IN THE USA

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Multiple Materials Available

EPS (Expanded Polystyrene): Versatile, water-resistant, and lightweight for cost-effective cushioning and thermal protection.

EPS Properties:

Density (pcf)	Compression (at 10%) (psi)	Flexural (psi)	Tensile (psi)	Shear (psi)
1.0	13	29	31	31
1.5	24	43	51	53
2.0	30	58	62	70
2.5	42	75	74	92
3.0	64	88	88	118

EPE & EPP available in 1.0 lb - 3.0 lb
Arcel® available in 1.25 lb - 3.0 lb

EPE (Expanded Polyethylene): Soft, resilient, and non-abrasive—ideal for fragile items like electronics. Resists solvents and impacts.

EPP (Expanded Polypropylene): Heavy-duty protection with superior compressive strength and thermal resistance.

Arcel® Foam: A copolymer that combines puncture resistance, flexibility, and lightweight performance. Perfect for reusable packaging, Arcel® withstands solvents and reduces shipping costs.

Flexible Foams & Wraps
Available in multiple colors/densities, with anti-static options.

Packing Peanuts
Lightweight EPS or water-soluble starch-based peanuts for eco-friendly disposal.

Technical Specifications
(70°F Test Temperature; ASTM short-term lab conditions)

SUPERIOR SERVICE & QUALITY
FOR OVER 35 YEARS

Core Values
We strive to create opportunities for our employees, deliver industry-leading products and enhance the profits of our customers.

Service:
- **Most responsive customer service in the industry**
- **On-Time Guarantee ensures worry-free confidence**
- **Dedicated to helping customers succeed**
- **Continuous investment in customer-focused innovations**

Quality:
- **Exceeds strict industry standards**
- **Regular process and product improvements**
- **Successful third-party inspection record**
- **Lean manufacturing principles**
- **Professional development for all team members**

Community:
- **Strong foundation of family and teamwork**
- **Active in service groups and charities**
- **Committed corporate citizenship**

Environment:
- **EPS products offer energy efficiency advantages**
- **EPS recycling programs available**
- **eps360™ made from 100% recycled materials**
- **Products contribute to LEED credits**
- **Environmentally conscious manufacturing**

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